

October 22, 2009 3:53:37 PM



**Accept**

**Setup Start**

**Stop**

**Cust Item ID:****Customer:**

**Reference:**

**Approvals:**

### Process Plan:

Date:

### Tooling:

Date:

Run Start

**QC:**

**Date:**

**SPC (Y/N):**

**Date:**

**Stop**

[illegible]

**Work Order ID 53091**

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Page 2

Item ID: D350-567-113

Accept



Setup Start



Revision ID: D

Stop



Item Name: Replacement Window, Extra Large

Start Date: 21/10/2009 Start Qty: 1.00



Cust Item ID:

Required Date: 04/11/2009 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

130

0.00



Packaging

PPP

53/86

9/10/28

ESP

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPPD350-567-113

Location: \_\_\_\_\_

PPP Rev: \_\_\_\_\_

140

0.00



QC21- Final Inspection - Work Order Release

QC

Memo

0.00

Quality Control

09/11/03

mf 09-11-02

# Picklist Print

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Page 1

Work Order ID: 53091

Parent Item: D350-567-113RevD

Parent Item Name: Replacement Window, Extra Large

Start Date: 21/10/2009

Required Date: 04/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

212-12		Purchased	No			110	Each	151.0000	12.0000			
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Receptacles

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST 151

109528 2

110662 99

112919 50

110662 sl

2600-6		Purchased	No			110	Each	126.0000	12.0000			
--------	--	-----------	----	--	--	-----	------	----------	---------	--	--	--



Camlock Stud

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST 126

110836 2

111993 12

112251 12

112919 100

112251 9/10/27 @ 51

# Picklist Print

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Work Order ID: 53091

Parent Item: D350-567-113RevD

Parent Item Name: Replacement Window, Extra Large

Start Date: 21/10/2009

Required Date: 04/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
2600-LW Camloc Retaining Washer		Purchased	No			110	Each	424.0000	12.0000			

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

424

110178

10

111529

14

111993

100

112251

200

112919

100

111529 (2) 111993 10x SP

AN526C832R9

Purchased

No

110

Each

419.0000 21.0000

Screw

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

419

107376

51

108377

5

108928

14

110372

8

110915

1

111916

140

112492

200

1111916 9/10/27 90 SP

# Picklist Print

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Work Order ID: 53091



Parent Item: D350-567-113RevD



Parent Item Name: Replacement Window, Extra Large

Start Date: 21/10/2009

Required Date: 04/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

AN960JD8

Purchased

No

110

Each

1,685.000

42.0000



Washer



M111578 7/10/27 (12) SP

## Warehouse

## Loc Qty

## Loc Code

### Location

Main Warehouse

ST

1685

107091

9

108335

11

110382

48

110917

3

111578

314

112314

500

112385

800

42

# Picklist Print

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Work Order ID: 53091

Parent Item: D350-567-113RevD

Parent Item Name: Replacement Window, Extra Large


Start Date: 21/10/2009

Required Date: 04/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2463RevA		Manufactured	No			110	f	691.3252	7.5432			
												
Seal												

50075 SD

Warehouse  
Location

Loc Qty

Loc Code

Main Warehouse

ST

75.3752

25153

0

31350

1.8278

34305

18.25

41121

3.75

43841

51.5474

Main Warehouse

ST404

615.95

50075

615.95

1x (D2463-0860 as per dwg) CUT TO 86.00" - measured 9/10/27

D3290-041RevC

Manufactured No



Replacement Window Assembly

FG-778150-550-ROL

Purchased No



7781 9oz Glass 50"x125yd

110

Each

0.0000

1.0000

B52965 9/10/27 SM

110

sf

1,022.000

18.0000

M111666 9/10/27 @ SP

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

1022

111166

1022

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Shop Packet Print

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# Picklist Print

October 22, 2009 3:53:43 PM

Work Order ID: 53091

Parent Item: D350-567-113RevD

Parent Item Name: Replacement Window, Extra Large


Start Date: 21/10/2009

Required Date: 04/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS20426AD3-5 		Purchased	No			110	Each	15,965.00	24.0000 ✓			
Rivet												

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST	15965
4179	4127
4444	5678
4533	6160

4179 34

MS21042L08

Purchased

No

110

Each

407.0000 21.0000

Nut

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST	407
110002	24
111889	51
112243	47
112492	85
112612	100
112794	100

112492 9/10/27 @ SP

## 5.0 PARTS LIST

Qty -015	Qty -017	Qty -025	Qty -027	Qty -111	Qty -117	Part Number	Description
X						D350-567-015	FLOOR WINDOW INSTALLATION (SMALL)
	X					D350-567-017	FLOOR WINDOW INSTALLATION (SMALL)
		X				D350-567-025	FLOOR WINDOW INSTALLATION (LARGE)
			X			D350-567-027	FLOOR WINDOW INSTALLATION (LARGE)
				X		D350-567-111	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
					X	D350-567-117	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
1	1					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
		1	1			D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
				1	1	D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
	1		1	1		D350-567-115	INTERIOR FLOOR WINDOW KIT
1		1			1	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)

Qty -013	Qty -023	Qty -113	Qty -115	Qty -031	Part Number	Description
X					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
	X				D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
		X			D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
			X		D350-567-115	INTERIOR FLOOR WINDOW KIT
				X	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)
1					D2125	REPLACEMENT WINDOW, SMALL
	1				D2942	REPLACEMENT WINDOW, LARGE
		1			D3290-041	REPLACEMENT WINDOW ASSEMBLY, EXTRA LARGE
1					D2126-0600	SEAL
	1				D2463-0750	NEOPRENE SEAL
		1			D2463-0860	NEOPRENE SEAL
	9	12			-2600-6	1/4 TURN FASTENER
	9	12			-2600-LW	WASHER
	9	12			212-12	RECEPTACLE
	22	21			AN526C832R9	SCREW (OR AN526C832-9, OR MS51957-126)
	44	42			AN960JD8	WASHER
	22	21			MS21042L08	NUT (OR MS21042-08)
	18	24			MS20426AD3-5	RIVET
2 SQ. YD	2 SQ. YD	2 SQ. YD			N/A	9:7oz 7781 'S' GLASS UNIVERSAL WEAVE
				1	D2463-0450	NEOPRENE SEAL
				1	D3210-1	DOUBLER
				1	D3211-1	BRACKET
				1	D3212-1	FLOOR WINDOW
				1	D3213-041	DOOR ASSEMBLY
			1		D3293-1	DOUBLER
			1		D3294-1	BRACKET
			1		D3295-041	FLOOR WINDOW
			1		D3296-041	DOOR ASSEMBLY
			1		D2463-0530	NEOPRENE SEAL
			9	8	AN526C632R12	SCREW (OR AN526C632-12, OR MS51957-32)
			9	8	AN960JD6	WASHER
			9	8	MS21042L06	NUT (OR MS21042-06)
			2	40	MS20470AD4-5	RIVET
			115	90	MS20470AD4-6	RIVET
			15	20	MS20470AD4-7	RIVET

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Date: 08.07.08

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